

### AMENDMENTS TO THE CLAIMS

Please amend the claims of the present application as set forth below. A detailed listing of all claims has been provided. A status identifier is provided for each claim in a parenthetical expression following each claim number.

- 5 Changes to the claims are shown by strikethrough (for deleted matter) or underlining (for added matter).

1. (Currently amended) A print head comprising:  
a slot received in a substrate between a first substrate surface and a second  
10 substrate surface, the slot ~~and~~ having a central region and one or more terminal regions, the slot extending along a long axis that does not intersect the first surface or the second surface and that extends through at least a portion of the central region and the one or more terminal regions, the central region extending, at least in part, along a pair of sidewalls, and individual terminal regions being  
15 defined by a terminal sidewall at least a portion of which extends away from both sidewalls of the central region.

2. (Original) The print head of claim 1, wherein the one or more terminal regions comprises two terminal regions.

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3. (Original) The print head of claim 2, wherein portions of each of

the terminal regions extend away from both sidewalls of the central region.

4. (Original) The print head of claim 1, wherein individual sidewalls of the pair of sidewalls are generally parallel to one another.

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5. (Original) The print head of claim 1, wherein at least a portion of the terminal sidewall is generally perpendicular to both sidewalls of the central region.

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6. (Original) The print head of claim 1, wherein at least a portion of the terminal sidewall extends arcuately away from both sidewalls of the central region when viewed from above a first substrate surface.

15 7. (Original) The print head of claim 1, wherein individual terminal regions are generally circular when viewed from above a first substrate surface.

8. (Original) The print head of claim 1, wherein individual terminal regions are generally rectangular when viewed from above a first substrate surface.

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9. (Original) A print cartridge incorporating the print head of claim 1.

10. (Currently amended) A slotted substrate for use in a fluid ejecting device comprising:

a substrate; and,

a slot received in the substrate and extending between a first substrate surface and a second substrate surface, the slot and having a central region and two or more terminal regions, the central region extending at least in part along a pair of sidewalls, individual terminal regions being defined by a terminal sidewall at least a portion of which extends away from both sidewalls of the central region, wherein the two or more terminal regions are terminally joined with a common sidewall, and wherein the central region and the at least two terminal regions are oriented such that the an axis can pass through the central region and at least two of the terminal regions without intersecting either of the first substrate surface or the second substrate surface.

11. (Original) The slotted substrate of claim 10, wherein at least a portion of an individual terminal sidewall is generally perpendicular to both sidewalls of the central region.

12. (Currently amended) A structure comprising:

a substrate extending between a first surface and a generally opposing second surface;

a slot portion received in the substrate and extending along a long axis

which is generally parallel to the first and second surfaces, the slot portion having a central region and a pair of terminal regions through which the long axis passes without intersecting either of the first and second surfaces; and,

the central region extending along a pair of sidewalls that lie along  
5 individual planes that are generally parallel, the planes defining a space therebetween, and at least one terminal region of the slot portion being defined, at least in part, by one or more sub-regions that lie outside of the space between the planes.

10 13. (Original) The structure of claim 12, wherein the slot portion comprises a slot that extends entirely through the substrate.

14. (Original) The structure of claim 12, wherein individual sub-regions lie on opposite sides of the planes.

15

15. (Original) The structure of claim 12, wherein the terminal regions are generally circular when viewed from above the first surface.

16. (Original) A print cartridge incorporating the structure of claim 12.

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17. (Currently amended) A print head comprising:  
a substrate extending between a first surface and a generally opposing

second surface; and,

a slot received in the substrate and having a central region and a pair of terminal regions, and wherein a line extending through the first and second surfaces can pass through the central region without passing through individual  
5 terminal regions, the central region extending along a pair of sidewalls which extend between the first surface and the second surface and that lie along individual planes that are generally parallel, the planes defining a space therebetween, and at least one terminal region of the slot being defined, at least in part, by one or more sub-regions that lie outside of the space between the  
10 planes.

18. (Original) A print cartridge incorporating the print head of claim  
17.

15 19. (Currently amended) A slotted substrate comprising:  
a substrate extending between generally opposing first and second surfaces;

a slot received in the substrate and extending along a long axis which does not intercept either of the first and second surfaces, the slot having a central  
20 region and one or more terminal regions through which the long axis extends, the central region extending, at least in part, along a pair of sidewalls, and individual terminal regions being defined by a terminal sidewall at least a portion of which

extends away from a sidewall of the central region at an angle of greater than 180 degrees.

20. (Original) The slotted substrate of claim 19, wherein the portion of  
5 the terminal sidewall is planar.

21. (Original) The slotted substrate of claim 19, wherein the portion of  
the terminal sidewall is arcuate.

10 22. (Original) A print cartridge incorporating the slotted substrate of  
claim 19.

23. (Original) A fluid ejecting device incorporating the slotted substrate  
of claim 19.  
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24. (New) A substrate having fluid handling slots comprising:  
a substrate;  
a slot portion received in the substrate and having a central region and a  
pair of terminal regions;  
20 the central region extending along a pair of sidewalls that lie along  
individual planes that are generally parallel, the planes defining a space  
therebetween; and,

at least one terminal region of the slot portion being defined at least in part by one or more sub-regions that lie outside of the space between the planes, and wherein the terminal regions are generally sickle-shaped.

5           25.   (New) A fluid ejecting device comprising:

a substrate having a thickness defined by generally opposing first and second surfaces; and,

one or more fluid feed slots received in the substrate, wherein individual fluid feed slots include a central region that is defined in at least the first surface  
10 by generally opposing side walls, and wherein individual fluid feed slots are further defined by two generally opposing terminal regions extending along the first surface from two ends of the central region.

26.   (New) The fluid ejecting device of claim 25 wherein each of the  
15 terminal regions is generally circular in shape and each has a diameter greater than a width between the generally opposing side walls.

27.   (New) The fluid ejecting device of claim 26, wherein the diameter of the terminal region is at least about 2 times the width between the generally  
20 opposing sidewalls.

28.   (New) A slotted substrate for use in a fluid ejecting device

comprising:

a substrate;

a slot received in the substrate and having a central region and one or more terminal regions contiguous with the central region;

5           the central region having a width taken generally orthogonal to a long axis of the slot; and,

individual terminal regions being defined by a radius of curvature that is greater than one half of the width of the terminal region.

10           29.   (New) The slotted substrate of claim 28, wherein the radius of curvature is greater than or equal to the width of the central region.

30.   (New) A printing device comprising, at least in part, a slotted substrate formed in accordance with the method of claim 28.

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31.   (New) A print cartridge comprising, at least in part, a slotted substrate formed in accordance with the method of claim 28.

32.   (New) The print head of claim 1, wherein the long axis is parallel  
20   to the first and second surfaces.